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14. ABSTRACT

Four new asymmetric Polyhedral Oligomeric SilSesquixoanes (POSS) with the formula (Aryl)Phenyl $_7$ Si $_8$ O $_{12}$, where Aryl = 1-naphthyl, 2-naphthyl, 9-phenanthrenyl, and 1-pyrenyl, have been synthesized in reasonable yield and high purity. These compounds were characterized with 1 H, 13 C, 29 Si NMR and elemental combustion analysis. These compounds possess polycyclic aromatic functionality, which disrupts symmetry to improve solubility in organic solvents and aromatic polymers, without significant impact on thermal stability.

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Asymmetric Aryl Polyhedral Oligomeric SilSesquioxanes (ArPOSS) with Enhanced Solubility

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Abstract

Four new asym metric Polyh edral O ligomeric S ilSesquixoanes (P OSS) with the f ormula $(Aryl)Phenyl_7Si_8O_{12}$, where Aryl = 1-naphthyl , 2-naphthyl, 9-phenanthren yl, and 1-pyrenyl, have been synthesized in reasonable yield and high purity. These compounds were characterized with 1H , ^{13}C , ^{29}Si NMR and elem ental combustion analysis. These compounds possess polycyclic aromatic functionality, which disr upts symm etry to im prove solubility i n or ganic solvents and aromatic polymers, without significant impact on thermal stability.

1. Introduction

The synthesis of hybrid organic-inorganic materials that combine the diversity and ease of processing of organic polymers with the thermo-chemical stability and oxidative resistance of ceramics remains a goal of material researchers worldwide. Polyhedral Oligomeric SilSesquioxanes (POSS) have emerged as effective multi-functional, highly tailorable additives, capable of improving polymer performance [1-4]. Each of these nanoparticles features an inorganic SiO_{1.5} core, as well as an organic corona, which helps to determine overall solubility. Compounds based on this architectural framework have received a great deal of attention as

nearly ideal hybrid materials due to the synergy of the silsesquioxane cage and organic character at the m olecular level [5]. In contrast to most other forms of nanoscale reinforcement, POSS compounds have been shown to improve processing characteristics when either blended into polymer hosts or incorporated by copolymerization [6-10]. Although both techniques have distinct advantages, inert blending is generally the preferred method, offering facile modification of commercial polymers without the necessity for polymer synthesis and balancing stoichiometry. Furthermore, blending techniques generally provide access to a greater material design space in the context of nanoparticle assembly. However, the availability of thermally stable, inert POSS additives for the purpose of reinforcing high temperature polymers by this method is limited. Further development would be of benefit to a range of potential products requiring lightweight materials for energy efficiency, aerospace, and durable infrastructure applications.

Aryl-functionalized silse squioxanes, such as phenyl ₈Si₈O₁₂ (Ph₈Si₈O₁₂), have been in existence for decades, appearin g well-suited for the preparatio n of high-perform ance, arom atic nanocomposites [11-15]. However, the hi gh symmetry and low dipole m oments of Ph₈Si₈O₁₂ promote highly-efficient crystallin e packing. This is m anifested in poor solubility in organic solvents, and a neutral response to m echanical shear, thus severely lim iting incorporation into polymers [16, 17]. To circum vent these limitations, several research groups have focused on the modification of aryl-functi onalized POSS compounds. For example, Sellinger *et al.* functionalized vinyl₈Si₈O₁₂ with aromatic photo-luminescent compounds *via* Heck coupling [18, 19]. Laine *et al.* reported the synthesis of (*para*-iodophenyl)₈Si₈O₁₂ as a platform for coupling additional organic moieties to POSS cages [20]. Their work highlighted the ability to produce soluble symmetric POSS cages. Other work by Shi *et al.* attached Ph₈Si₈O₁₂ to

polybenzimidazole *via* an *in-situ* Friedel-Crafts acylation copolym erization reaction [21]. They found that copolym erized Ph₈Si₈O₁₂ was m ore thoroughly disperse d in the polym er host than physically blended Ph₈Si₈O₁₂. Herein, we report the synthesis of aromatic POSS compounds, *via* a "corner-capping" m ethodology, which overcome the limitations of Ph ₈Si₈O₁₂ through geometric consideration of the POSS cage periphery. These compounds demonstrate enhanced solubility in organic so livents and aromatic polymers, enabling a more facile route to the fabrication of high temperature nanocomposites.

2. Results and Discussion

Aromatic POSS structures were synthesized by the "corn er-capping" of phenyl ${}_{7}Si_{7}O_{9}(OH)_{3}$ (1) with aryl trichlorosilanes. The desired aryl trichlorosilanes were synthesized by reaction of an aryl Grignard or lithium reagent with SiCl₄ under reaction conditions similar to those previously reported [22]. The aryl trichlorosilanes (ArSiCl₃) (Ar = phenyl, 1-napht hlyl, 2-naphthyl, 9-phenanthrenyl, and 1-pyrenyl) were coupled with 1 under basic conditions to yield the desired, well-defined (Aryl)phenyl ${}_{7}Si_{8}O_{12}$ structures (Scheme 1).

Scheme 1. Synthesis of corner capped POSS cages.

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The desired products of these reactions were separated from byproducts—and starting materials *via* filtration and methanol washings. Previous—work has proven this synthetic strategy as an effective technique at coupling trichlorosilanes to—silanols [10, 23-25]—. These POSS cage structures were confirmed on the basis of multinuclear NMR (1 H, 13 C, and 29 Si) and elemental combustion analysis (CHN). The absence of silanol NMR peaks was used to confirm reaction completion. The initial chemical shifts of the 29 Si NMR peaks for 1 are -69.08, -77.54, and -78.51 ppm, respectively, in a ratio of 3:1:3. Four comparison, the chemical shift of the single peak for symmetric phenyl $_{8}$ Si $_{8}$ Ol $_{12}$ (2) is -78.0 7 ppm. When the corner-capping reaction is complete on the asymmetric compounds, the $_{29}$ Si NMR peaks are shift ted with respect to the additional substituent aryl group. For example, the peaks of (1-naphthyl)phenyl $_{7}$ Si $_{8}$ Ol $_{12}$ (3) are shifted to -77.37, -78.05, -78.14, and -78.17 ppm, respectively, in a ratio of 1:3:1:3 (Figure 1). Similar peak shift ts in $_{29}$ Si NMR spectra were observed for the remaining corner-capped compounds, though the order of peak integration is occasionally different.

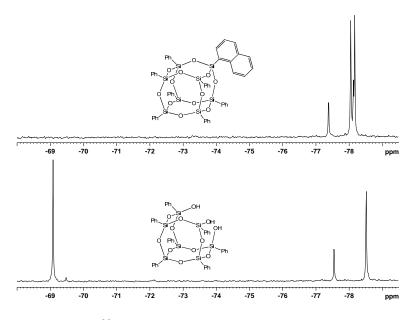


Figure 1. ²⁹Si NMR spectra of 1 (bottom) and 3 (top).

The influence of the prescribed peripheral as ymmetry of t hese compounds on solubility was determined by visual measurem ents in five organic solvents, including chloroform (CHCl 3), tetrahydrofuran (THF), phenyl ether (PE), toluene (Tol), and dim ethyl formamide (DMF), and is summarized in Table 1. The poor solubility of 2 has been previously documented [17], exhibiting only limited solubility (~1 mg/mL) in CHCl₃ and thus, serving as the benchm ark for this work. As expected, the substitution of a single polycyclic aromatic ring on the POSS cage improves solubility substantially in most cases. However, it is difficult to predict the influence of each aromatic group on the observed solubility, as well as in which solvent the solubility will be affected. Modification with a 1-naphthyl group to produce 3 results in solub ility in CHCl₃ and THF exceeding 1 00 m g/mL and the obs ervance of more finite solub ility in the other investigated solvents. Modification with a 2-naphthyl group to produce (2naphthyl)phenyl₇Si₈O₁₂ (4) increases solubility in PE and DM F, but r educes solubility in THF and CHCl₃, when compared to 3. Substitution with a phenanthren yl group to produce (9 phenanthrenyl)phenyl $_7Si_8O_{12}$ (5) results in comparable solubility in THF to that of 2, as well as the highest solubility in DMF and toluene of any compound examined. Limited solubility gains in comparison with the other polycyclic aromatic groups are observed with pyrenyl substitution, with (1-pyrenyl)phenyl ₇Si₈O₁₂ (6) exhibiting the lowest solubil ity of the four corner-capped POSS cages in the examined solvents, albeit a noteworthy improvement over that of 2.

Table 1. Solubility (mg/mL) of aromatic POSS compounds in organic solvents.

#	$CHCl_3$	THF	PE	Tol	DMF
2	1	a	a	a	a
3	104 12	0	15	^a 24	
4	55 28		53	^a 35	
5	52 11	7	25	27	57
6	7 10		4	5	5

^aInsoluble.

To exam ine the phase behavior of this new class of asymmetric POSS nanoparticles with a representative arom atic polym er, atte mpts were m ade to solubilize both 2 and 3 in polyetherimide (Ultem 1000, PEI). Chloroform solutions were prepared at a solute concentration of 5 weight percent PE I and POSS concentration of 5 weight percent w ith respect to PEI. Subsequent films from these solutions were drop cast onto glass substrates, dried under vacuum, and annealed at 220 °C, above the glass transition temperature of PEI, to promote equilibrium phase formation. The overall results of this study are depicted in Figure 2. In accordance with the solubility study, the solution containing asymmetric 3 is transparent, indicating superior solubility in chloroform, in contrast to that containing 2, which is cloudy.

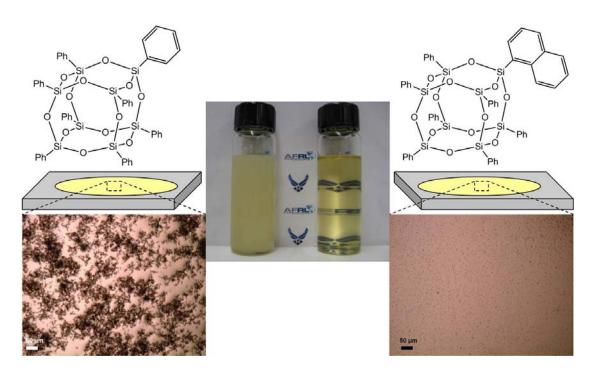


Figure 2. Inside: Photographs of PEI solutions containing 2 (left) and 3 (right) in chloroform.

Outside: Optical micrographs of drop cast films from solutions containing 2 (left) and 3 (right).

Qualitatively, the d ried and anne aled f ilms were visu ally observed to be of contrasting appearance. The film containing 2 was significantly more opaque, suggesting a greater degree of phase separation. Examination of the films by microscopy revealed aggregated particles of 2 at length scales greater than 1 mm in some regions of the PEI host. Phase separation in the film containing 3 appears to be limited to less than 5 μ m in the post-annealed state, revealing improved solubility in the predominately aromatic polymer.

In order to exam ine the thermal stability of compounds 2-6, thermogravimetric analysis (TGA) was conducted on 5-10 mg samples in a nitrogen atmosphere at a scan rate of 10 °C/minute. The results of this study are summarized in Table 2. In comparison with 2, each of these compounds exhibits a lower temperature, corresponding to a 5% weight loss. The temperature trend appears to decrease with geometric size of the corner cap group, ranging from a reduction of 7% for 3 to 17% for 6. A detailed description of the thermal properties of these compounds in relation to chemical architecture will be provided in a subsequent publication.

Table 2. Five percent weight loss temperatures (°C) of aromatic POSS compounds in nitrogen measured by TGA.

2 3		4	5	6
465 4	32	406	399	385

3. Conclusions

Replacing a single phenyl ring on 2 with one of several polycyclic aromatic groups results in compounds that exhibit improve d solubility in organic solven ts and arom atic polymers, without significant sacrifices in thermal stability. These improvements, relative to the state-of-the-art materials, are realized through a disruption of symmetry and reduce d ordering in the forms of crystallization and/or aggregation. Fra meworks containing a single unique pendant group were prepared and isolated. These compounds offer new opportunities to

blend ArPOSS with a variety of organic/polymer materials, a possibility that was previously impractical due to the insolubility of 2. Future work will focus on the influence of soluble ArPOSS compounds on polymer nanocomposite properties.

4. Experimental

4.1 Materials

Phenyl₇Si₇O₉(OH)₃ was obtained from Hybrid Plastics, while additional silicon-containing organic compounds were purchased from Gelest. Remaining chemicals were purchased from Aldrich. All chem icals were used without further purification unless otherwise noted. All reactions were performed under an atmosphere of dry nitrogen. Flasks were oven-dried and allowed to cool under nitrogen prior to use.

4.2 Characterization

¹H, ¹³C, and ²⁹Si NMR spectra were obtained on Br uker 300-MHz and 400-MHz spectrom eters using 5 mm o.d. tubes. Sam ple concentrations were approx. 10% (w/v) in chloroform -d. Combustion analysis was perfor med by A tlantic Micro lab, Inc. Norcross, G A. Thermogravimetric analysis (TGA) was perfor med on a TA Instrum ents Q5000 using 5-10 m g of material, at a scan rate of 10 °C/minute under a nitrogen atmosphere.

4.3 General synthesis of chlorosilane compounds

4.3.1 1-Naphthyltrichlorosilane

Under a dry nitrogen atmosphere, a solution of 1-bromonaphthalene (27.7 g, 0.134 mol) in THF (175 mL) was added slowly to a suspension of magnesium turnings (3.9 g, 0.16 mol) in THF (15 mL) that had previous ly been activated with an iodine crystal. After cooling to room temperature, this Grignard reagent was added via canula to a SiCl₄ (25.1 g, 0.148 mol) THF (70 mL) solution and stirred overnight. The m ixture was ev aporated to dryness, extracted with

hexane and filtered to rem ove Mg halide. The product was distilled at 120 °C under dynam ic vacuum to give a 67% yield (23.6 g, 0.0902 m ol) of product. ¹H NMR (CDCl₃, ppm) 8.46 (dd, 1H), 8.21 (dd, J=6.8 Hz, J=1.2 Hz, 1H), 8.09 (d, J=8.4 Hz, 1H), 7.96 (d, J=7.6 Hz, 1H), 7.69 (t, 1H), 7.62 (t, 1H), 7.57 (t, 1H). ¹³C{¹H} NMR (CDCl₃, ppm) 135.51 (CH), 134.42 (C), 134.07 (CH), 133.58 (C), 129.37 (CH), 127.91 (C), 127.45 (CH), 127.16 (CH), 126.56 (CH), and 124.65 (CH). ²⁹Si{¹H} (CDCl₃, ppm) -0.17 (s).

4.3.2 2-Naphthyltrichlorosilane

Yield 31%. ¹H NMR (CDCl₃, ppm) 8.40 (s, 1H), 7.96 (d, 2H), 7.89 (d, 1H), 7.82 (dd, J=8.4 Hz, J=1.5 Hz, 1H), 7.62 (m, 2H). ¹³C{¹H} NMR (CDCl₃, ppm) 135.49 (C H), 135.06 (C), 132.28 (C), 128.90 (CH), 128.54 (C), 128.52 (CH), 128.34 (CH), 127.85 (CH), 127.34 (CH), and 127.02 (CH). ²⁹Si{¹H} (CDCl₃, ppm) -0.87 (s).

4.3.3 9-Phenanthrenyltrichlorosilane

Yield 58%. ¹H NMR (CDCl₃, ppm) 8.76 (m, 1H), 8.68 (d, J=8.4 Hz, 1H), 8.48 (s, 1H), 8.43 (m, 1H), 7.99 (dd, J=7.9 Hz, J=0.5 Hz, 1H), 7.75 (m, 3H), 7.67 (t, 1H). ¹³C{¹H} NMR (CDCl₃, ppm) 139.02 (CH), 132.30 (C), 131 .36 (C), 130.48 (C), 130.10 (C H), 129.77 (C), 129.45 (CH), 128.18 (CH), 127.25 (CH), 127.19 (CH), 127.14 (C H), 126.77 (C), 123.49 (CH), and 122.56 (CH). ²⁹Si{¹H} (CDCl₃, ppm) -0.51 (s).

4.3.4 1-Pyrenyltrichlorosilane

Under a dry nitrogen atmosphere, *n*-BuLi (10.6 mL, 1.6 M) in hexa nes was added dropwise to a cooled (-60 °C) solution of 1-bromopyrene (5.01 g, 0.018 mmol) in THF/Et₂O (1:1) (80 mL) and stirred for 2 hours at -60 °C. The s olution was cooled to -90 °C and a THF solution of SiCl ₄ (8.66 g, 0.051 mmol) (10 m L) was added slowly and stirred for 24 hours at room temperature. The reaction mixture was evaporated to dry ness, washed in Et ₂O (100 m L), and filtered to

remove any unreacted 1-brom opyrene and LiBr. The filtrate was collected and evaporated to dryness to give a 48% yield of 1-tric hlorosilylpyrene a yellow powder. ¹H NMR (CDCl₃, ppm) 8.66 (d, J=9.3 Hz, 1H), 8.59 (d, J=8.1 Hz , 1H), 8.30 (m , 5H), 8.11 (m, 2H). ¹³C{¹H} NMR (CDCl₃, ppm) 136.18 (C), 135.85 (C), 133.13 (CH), 132.06 (C), 131.30 (C), 131.22 (CH), 130.31 (CH), 127.96 (C H), 127.67 (CH), 127.61 (CH), 126.65 (CH), 125.61 (C), 125.01 (CH), and 124.39 (C). ²⁹Si{¹H} (CDCl₃, ppm) -1.64 (s).

4.4 General synthesis of POSS compounds

 $4.4.1 (1-Naphthyl)phenyl_7Si_8O_{12} (1-NapPh_7Si_8O_{12}) (3)$

Under a dry nitrogen atmosphere, phenyl₇Si₇O₉(OH)₃ (19.0 g, 0.0211 mol) was dissolved in THF (150 mL). A solution of 1-naphthyltrichloros ilane (5.63 g, 0.0215 m ol) in THF (50 m L) was then slowly added. A dilute solution of triethylamine (6.84 g, 0.0676 mol) in THF (100 mL) was then added over a 90 m inute period under vigorous stirring. The reaction was allowed to proceed overnight. The solution was then filtered and the volum e reduced un der dynam ic vacuum. The product was dissolved in ether a nd an aqueous wash (4:1) was perform remove water-soluble byproducts. The soluti on was again reduced under vacuum and the remaining oil was dissolved in THF. The solution was precipitated in methanol and then filtered to obtain a 92% yield of product (21.0 g, 0.0194 m ol). ¹H NMR (CDC l₃, ppm) 8.51 (m, 1H nap), 8.04 (dd, J=6.8 H z, J=1.3 Hz, 1H - nap) , 7.98 (d, J=8.3 Hz, 1H - nap), 7.81 (m , 15H nap/ph), 7.39 (m, 24H – nap/ph). $^{13}C\{^{1}H\}$ NMR (CDCl₃, ppm) 136.45 (C – nap), 135.36 (CH – nap), 134.22, 134.21, 134.18 (3:1:3, CH – ph), 133.16 (C - nap), 131.51 (CH – nap), 130.83, 130.80, 130.77 (3:1:3, CH – ph), 130.17, 130.13, 130.03 (3:1:3, C – ph), 128.65 (CH – nap), 128.34 (CH – nap), 128.23 (C – nap), 127.91, 127.88, 127.85 (3:1:3, CH – ph), 126.50 (CH –

nap), 125.73 (CH - nap), and 124.83 (CH - nap). ²⁹Si{¹H} (CDCl₃, ppm) -77.37, -78.05, -78.14, and -78.17 (1:3:1:3). Combustion Anal. (Calcd): C, 57.68 (57.64); H, 3.81 (3.91).

 $4.4.2 (2-Naphthyl)phenyl_7Si_8O_{12} (2-NapPh_7Si_8O_{12}) (4)$

Yield 90%. 1 H NMR (CDCl₃, ppm) 8.31 (s, 1H – nap), 7.84 (m, 18H – nap/ph), 7.45 (m, 23H – nap/ph). 13 C{ 1 H} NMR (CDCl₃, ppm) 135.91 (CH – nap), 134.51 (C – nap), 134.22 (CH – ph) , 132.59 (C – nap), 130.82, 130.80 (3:4, CH – ph), 130.14 (C – ph), 129.58 (CH – nap), 128.46 (CH – nap), 127.89 (CH – ph), 127.71 (CH – nap) , 127.47 (C – nap), 127.29 (CH – nap), 127.06 (CH – nap), and 126.03 (CH – nap). 29 Si{ 1 H} (CDCl₃, ppm) -77.94, -78.14, and -78.18 (1:3:4). Combustion Anal. Calcd): C, 57.28 (57.64); H, 3.87 (3.91).

4.4.3 (9-Phenanthrenyl)phenyl₇Si₈O₁₂ (PhenPh₇Si₈O₁₂) (5)

Yield 79%. ¹H NMR (CDCl ₃, ppm) 8.74 (d, J=7.6 Hz, 1H – phen), 8.68 (d, J=8.3 Hz, 1H – phen), 8.51 (dd, J=7.8 Hz, J=1.2 Hz, 1H – phen), 8.31 (s, 1H – phen), 7.84 (m, 15H – phen/ph), 7.64 (m, 4H – phen), 7.43 (m, 21H – ph). ¹³C{¹H} NMR (CDCl ₃, ppm) 138.35 (CH – phen), 134.24, 134.23 (3:4, CH – ph), 133.89 (C – phen), 131.66 (C – phen), 130.83 (CH – ph), 130.59 (C – phen), 130.18, 130.14, 130.03 (3:1:3, C – ph), 129.97 (C – phen), 129.21 (CH – phen), 127.91, 127.88 (3:4, CH – ph), 127.11 (C – phe n), 126.86 (CH – phen), 126.60 (CH – phen), 126.43 (CH – phen), 122.92 (CH – phen), and 122.40 (CH – phen). ²⁹Si{¹H} (CDCl₃, ppm) – 77.28, -78.06, -78.12, and -78.18 (1:3:3:1). Combustion Anal. (Calcd): C, 59.10 (59.33); H, 3.84 (3.91).

 $4.4.4 (1-Pyrenyl)phenyl_7Si_8O_{12} (PyPh_7Si_8O_{12})$ (6)

Yield 29%. ¹H NMR (CDCl₃, ppm) 8.72 (d, J=9.2 Hz, 1H – py), 8.43 (d, J=7.6 Hz, 1H – py), 8.21 (m, 2H – py), 8.12 (m, 3H – py), 8.04 (m, 2H – py), 7.80 (m, 14H – ph), 7.37 (m, 21H – ph). ¹³C{¹H} NMR (CDCl₃, ppm) 136.09 (py – C), 134.29, 134.24 (3:4, CH – ph), 133.34 (py –

C), 133.30 (py - CH), 131.14 (py - C), 130.87, 130.81 (4:3, CH – ph), 130.74 (py - C), 130.24, 130.20, 130.10 (3:1:3, C – ph), 128.66 (py - CH), 128.11 (py - CH), 127.95, 127.91 (3:4, CH – ph), 127.78 (py - CH), 127.47 (py - CH), 125.91 (py - CH), 125.59 (py - CH), 125.42 (py - CH), 125.27 (py - C), 124.60 (py - C), 124.50 (py - C), and 124.04 (py - CH). ²⁹Si{¹H} (CDCl₃, ppm) -76.80, -77.82, and -77.93 (1:3:4). Combustion Anal. (Calcd): C, 59.77 (60.18); H, 3.75 (3.83).

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Solution cast optical micrograph of Aryl POSS in polyetherimide on glass slide.

Asymmetric Aryl Polyhedral Oligomeric SilSesquioxanes (ArPOSS) with Enhanced Solubility

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Graphical Abstract: Pictogram

